



Metal Separation

PRODUCT SELECTION GUIDE









MAGNETIC SEPARATORS • METAL DETECTORS





ProGrade Magnets

A full line of low-cost magnetic separators, most are ready to ship. PROGRADE® features magnetic tubes, grates, plates, liquid line traps and grate-in-housings... many available in ceramic, Rare Earth and **Xtreme®** Rare Earth circuits.

Metal Detector/Conveyor Quick Ship Program

Eriez stocks various metal detector aperture heights and stainless steel, wash down conveyor widths for quick assembly and delivery. The variable speed conveyors are available in 6, 12, 18 and 24-inch widths with a food-grade polypropylene belt.

EriezXpress™

Many of Eriez' most popular magnetic separators, vibratory feeders and controls are stocked and available for next-day shipment.

Pull Test Kits — Check Magnetic Strength

Available with either a N.I.S.T. certified digital or mechanical scale, these kits provide everything you need to track the strength of your magnets over time.



Permanent Grate Magnets







PM

Grate-in-Housings

Designed for the plastics

contaminants. Mounts

feed throat to increase

mold and machine

product purity.

uptime and improve

industry to remove ferrous

above extruder or injection





Tube Magnets

Low cost, versatile magnets remove ferrous contaminants from either dry or liquid applications.
Typically used in areas where conventional grate magnets will not fit.

- 1-inch diameter tubes
- Alnico, ceramic and Rare Earth options
- 316 Stainless Steel construction
- **Customized to** any length
- Capable of handling temperatures up to 800°F



Grate Magnets

Simple, effective separators for hoppers and floor openings

- Excellent product contact
- High separation efficiencies
- Multiple tube spacing available
- Infinite sizes available

Pro-Grade

ERIEZ

- Compact, low cost stainless steel housing Convenient drawerstyle grate
- Offset tube configuration maximizes magnetic surface area
- Powerful PM Rare Earth high temperature magnets
- Aftermarket PM RE drawers available for your existing housing

Grate-in-Housing

Ready to install, constructed with multiple grates in a stainless steel housing. Very efficient to remove ferrous contaminants from free flowing material.

- Stainless steel housing and grate framework
- Easy-to-Clean design available
- Available with vibrators to shake loose material that may adhere or build up on the magnetic tubes
- are available

Low profile

Optional inlet and outlet transitions

Pro-Grade

Round Grate-in-Housing **Grates-**

Designed for convenient installation in round pipe process applications. Swing bolts provide easy to clean access.

- Mild or stainless steel housing and grates
- Staggered grates maximize magnetic surface area
- Multiple diameters and magnet strengths are available
- · Low volume flows

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- construc Optional gear mo
- Flanged for easy Specialty
- available automat

Dry Mineral Processing



High Intensity Rare Earth Roll Magnetic Separator

Magnetic rolls to remove fine weakly magnetic contaminants in processing lines that do not respond well to traditional methods of

- · 4- and 6-inch diameter rolls
- 5- to 60-inch roll widths
- · Available in single, double and triple stage machines
- · Attracts small and large ferrous and paramagnetic materials
- · Widely used in heavy mineral sands processing plants



Low Intensity **Dry Magnetic Separator**

Permanent magnetic separator for continuous, dry concentration of ferrous contaminants from mineral processing lines.

- 300- to 1,500 fpm
- 5- to 40 tph per foot
- · Stainless steel construction
- Concentration of magnetite in dry processing plants
- Multi elements for better selectivity



Dry Vibrating Magnetic Filter

Electromagnetic filter to remove fine, ferrous contaminants from dry, high purity powder.

- High intensity, high gradient magnetic field
- High frequency, low amplitude vibration
- Two magnetic field strengths available
- Four sizes available
- 4- to 12-inch diameter
- 800- to 7,200-lbs/hr capacity



Electrostatic Separator

Separates conductive and nonconductive particles from free flowing materials.

- · Utilizes surface conductivity
- 14- by 60-inch polished steel separation rolls
- · 2,000- to 3,000- lbs/hr capacity

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Liquid Line Magnetic Trap Separators



Rota in-Housing

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for easy and

ic cleaning

Pneumatic Magnet Separators

Designed for gravity or 25 psi pneumatic conveying lines using a radial field (RF) cartridge to remove ferrous contaminants from dry materials. Housing provides easy access for cleaning.

- High strength, permanent, Rare Earth magnetic elements
- Stainless steel housing construction
- Removable magnet element for easy cleaning
- High-pressure units available

Model B Trap

Assembled with tube magnets welded to the lid, these traps remove ferrous and some non-magnetic contaminants in liquid line applications.

- For use in 2- to 4-inch pipelines
- 316 Stainless steel construction
- Available in sanitary models

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- NPT, ferrule and flanged ends available
- Water jacketed options

Pro-Grade

Heavy-duty construction and long magnetic

Model T Trap

neavy-duty construction and long magnetic elements provide effective removal of ferrous and heavy, non-magnetic contaminants from liquid product flows.

- For use in 6- to 30-inch pipelines
- Stainless steel construction
- Bottom plug to drain sump
- Withstands pressures up to 75 psi

Model L Trap

These stainless traps are designed for smaller pipe diameters with pressures up to 150 psi.

- For use in 2-inch pipelines
- Can be adapted to lines as small as 1/2-inch
- Stainless steel construction
- Withstands pressures up to 150 psi
- Optional filter element to catch nonmagnetic fines

Model U Trap

Removes fine and weakly magnetic contaminants from difficult-to-flow or chunky product lines. U traps are ideal for stringy or chunky product type applications.

- For use in 3- or 4-inch pipelines
- Standard unit is sanitary
- Stainless steel construction
- High-temperature and stronger magnetic circuits available
- Withstands pressures up to 50 psi



Wet Mineral Processing



WLIMS and WMIMS Wet Low/Medium Intensity Magnetic Separators

ese wet drums are used for ntinuous recovery of magnetite ferrosilicon in heavy-media erations like coal, iron ore and lustrial materials.

Concentration of magnetite and weakly magnetic ores
Capacities of up to 120-tph
.ow intensity to 750 gauss
Medium intensity to 1150 gauss
Wide range of intermediate elements for selective applications
Several tank styles available



WHIMS Wet High Intensity Magnetic Separator

High capacity, continuous removal or concentration of weakly magnetic materials in minerals processing.

- Removes impurities from non-metallic minerals including hermetic iron ore, metallic ores, rare ores and more
- Maximum recovery on even weakly magnetic materials
- Patented dual jigging washing for higher separation
- Wide range of models and sizes
- 200-tph capacity

Ball Mill/SAG Mill Ball Separator



Trunnion Magnet

Removes worn or broken grinding media from ball/SAG mill discharge.

- Permanent magnetic circuits for low operating costs
- Low maintenance
- In-line installation eliminates product handling

Recycling NonFrerrous Metal Separator



Eddy Current Separator

Separates *nonferrous* materials using Rare Earth magnets arranged into a super high-speed rotor producing repelling eddy currents. Typically used to separate aluminum, brass and copper.

- Separates aluminum and other NF metals
- Up to 84-inch widths
- Concentric and eccentric rotors
- Multiple rotor designs for optimized nonferrous removal



ERIEZ Y

Permanent Plate Magnets



Flange Mount Plate Magnets

Plate magnets produce a powerful, deep magnet field to attract and hold ferrous contaminants within heavy material flows. Eriez offers the widest range of models for virtually any free flowing product application.

- 3/4-inch wide flanges for sealing purposes
- Alnico, ceramic, Rare Earth and Xtreme Rare Earth strengths
- Provides up to 3to 4-inch magnetic field reach
- Stainless steel construction
- Wide range of sizes available





Hinged Plate Magnets

Eriez exclusive "pinge" hinge design provides easy access for cleaning. Convenient latch construction makes cleaning a quick and easy operation.

- Uses Eriez Xtreme Rare Earth magnets
- Stainless steel construction
- **Provides maximum** separation efficiency
- Stripper plates available for easy cleaning



Suspended Plate Magnets

Known as the Brute series, typically these heavy duty magnets are suspended over conveyed materials to remove larger tramp ferrous.

- 4- to 6-inch magnetic field reach
- Deepest reach plate magnets available
- Ideal for suspended applications where space is limited
- Typical suspension height is less than 6 inches

Deep Reach Separator

Opposing magnet configuration provides superior ferrous contamination removal from light, fluffy, sticky or lumpy product flows.

- · Low profile ideal for tight spaces
- Xtreme Rare Earth magnet circuits available to remove fine or weakly magnetic contaminants
- Stainless steel construction
- Hinged access for easy cleaning
- Easy to clean and automatic cleaning options

Hump & Round Pipe Separators

Custom housings with multi-plates arrangement redirects material flows to improve magnet surface contact of tramp metal. For free flowing gravity or pneumatically conveyed material.

- De-Sta-Co clamps for easy operation and maintenance
- Mild or stainless steel construction
- Available in various magnet strengths depending on application
- Minimized overall height for difficult retrofit installations
- Units available for low pressure applications



Drum Magnet

Drum only for existing houses or structures in many sizes.

- Automatic selfcleaning operation
- Criss-cross, agitation, Rare Earth and salient pole Rare Earth styles
- Ideal for high volume ferrous removal

Metal Detection Systems - Ferrous/Non Ferrous/Stainless Steel













Xtreme® **Metal Detector**

Detects fine metallic particles in production or packaging of food and other products. Can detect a .2mm stainless steel sphere.

- Wide range of aperture heights and widths
- High sensitivity
- Touch-screen interface with remote communication
- High pressure washdown
- Stainless steel construction
- Reject confirmation

Xtreme® Metal Detector w/ Conveyor

Detector with integral conveyor to reduce interference, improve performance and mobility.

- Available in standard and custom conveyor widths and belt lengths
- Quick ship program less than two weeks

Liquid Line Metal Detector

Detector enhances product purity and protects vital downstream equipment from metal in the product stream.

- 1.5, 2, 3, 4" pipes with or without stand
- Sanitary automatic 3-way reject ball valve
- Can be used in conjunction with an **Eriez Magnetic Trap**

Metal Separators

Separate metal contaminants in bulk goods under free-fall conditions.

- Detects all metal types
- **Eight standard** pipe sizes
- Separate detection and reject unit
- Adjustable sensitivity
- Reject spout can be rotated 360°
- Quick reject operation to mnimize lost material

Metal Detector Detects all metals and

MetAlarm

protects granulators in conveyed processing

- Easy installation on conveyors up to 72-inches wide
- Detects ferrous and nonferrous metals
- Lightweight design

Detects all metal types on conveyed materials. This series effective with high speed conveyors and provides high sensitivity.

1200 Series

Metal Detectors

- Designed for indoor and outdoor use
- Available in multiple belt widths
- Easy to install



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um Separators

Pully Separators

Suspended Magnetic Separators









Drum-in-Housing

Drum magnet in a heavy-duty housing with feed protection, an adjustable splitter and discharge chutes (optional). Wide range of applications.

- Self-cleaning for high volume, automated ferrous removal
- Separates ferrous from other material
- Available to 36-inch diameters, 72-inch widths
- Criss-cross. agitation, Rare Earth and salient pole Rare Earth styles

Scrap Drum Electro & Permanent

Heavy-duty, high volume ferrous separation typically found in scrap metals recycling. The P-Rex Rare Earth model is possibly the strongest permanent magnet on the planet.

- Available to 84-inch diameters, 72-inch widths
- Up to 15-inch magnetic field reach
- Available in permanent and electromagnetic versions
- Ideal for high volume, heavy duty applications

Pulley Separator

This magnet replaces the head pulley on a conveyor, attracting and holding the ferrous metal to the belt achieving very effective separation.

- Self-cleaning, low cost operation
- 8- to 36-inch diameters
- Available in permanent and electromagnet construction
- Ideal for high speed, heavy burden depths and hard-toseparate materials

Permanent Suspended Magnet

Suspended above a conveyor, these powerful magnets remove large tramp metals from conveyed materials with deep burden depths. Typically, used to remove damaging tramp metals to protect downstream eauipment.

- No operating costs
- Simple installation
- Self-cleaning models available



Self-Cleaning Model

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Suspended **Electro Magnets**

Same purpose as permanent models, electros offer greater flexibility and strength as well as different magnetic fields for specific applications. Offers very large models as well.

- On and off ability
- Wide variety of sizes to cover all conveyor widths
- Five-year warranty on coil assembly
- Self-cleaning or manual-cleaning models
- Six EriezXpress models available in 10 days

Specialty Electro Magnets

Air cooled, superconducting units are available for extreme environments.

- U.L. and CSA Magnet designs for hazardous locations
- Dry magnet designs (no oil)
- Upgraded coil for high altitude or high temperatures

Eriez Unique Time and Cost Saving Programs



CFP Metal **Separator**

Separates metals from a slow moving column of material above an extruder or injection machine.

- **Detects as small** as 0.3mm
- Compact design
- Automatic metal removal



Eriez Xpress Program

Stocked for express shipment of popular products, such as tubes, plates, grates, traps, suspended magnets as well as feeders, feeder controls, coolant cleaners, lifting magnets and more.

- Many products are in stock
- Feeders Fast 5 day assembly
- Metal Detector Quick Ship Program
- Next-day to 10-day delivery



ProGrade Magnetic Separators

Permanent magnetic separators such as plates, grates, tubes, easy to clean grate magnets and trap assemblies available for quick shipment.

- Ceramic, Rare Earth and Xtreme® power levels available
- Low cost, high efficiency permanent magnets
- · Available in numerous sizes and designs



Metal Separation

Eriez is the world leader in advanced separation technology involving magnetic equipment. Equipment featured in this Selection Guide is used to either remove unwanted tramp metals or metal contaminants from a material flow, or to separate or concentrate magnetic material. This includes wet or dry processes and coarse to very fine materials.

Removing Unwanted Metal Contaminants

Whether it's ensuring your food products and plastic packaging are free of metal contaminants or protecting expensive stone crushers from damaging tramp metal, Eriez offers a wide range of solutions to get the job done. Powerful permanent and electromagnets remove ferrous metals and highly sensitive metal detectors effectively detect nonferrous metals like aluminum, brass and stainless steel, as well as ferrous contaminants.

Recovering and Concentrating Ferrous Materials

Magnets are very effective in applications where the goal is to concentrate ferrous minerals or to separate and recover valuable iron or ferrous metals. These are often heavy-duty or high-volume applications like sorting and recovering all metals in auto shredding, scrap yards and recycling facilities. Similarly, highly advanced magnetic systems are used to extract iron ores and other minerals in mining operations.

"Double Team" for the Ultimate Protection

There's no better way to safeguard against damaging metal contaminants than double-teaming them with magnetic separators and metal detectors.















Metal Detection Products

Home to the broadest range of metal detectors in the industry. Whether it's tiny ferrous or nonferrous metal contaminants, tramp metal or digger teeth, Eriez has a metal detector to solve practically every metal contamination problem.



Separation Products

Separation includes magnetic plates, grates, and traps, rolls and tubes, drum separators, ferrous traps, magnetic pulleys, nonferrous eddy current separators, and electromagnetic separators designed to remove fine and large tramp iron from various materials while protecting machinery.



Material Handling Products

Solutions include vibratory, mechanical and magnetic conveyors, screeners and feeders. Material quantities range from a few spoonfuls to tons per hour. Screeners include high capacity gyratory units for high viscosity liquid/solid separation and wet or dry classification.



World Authority in Separation Technologies

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